



VALUES

Every day we believe in our values and transmit them to customers, suppliers and cooperators

Our company

We work to be a reference point for our customers. We operate with organizational procedures and high quality standards.

Our staff work with passion and strive for continuous improvement through collaboration, in the name of quality and **Made in Italy**.

Passion is a family value acquired by the company founders. Innovation is the basis of our projects.



Qualitative excellence

Quality is our main value, we are committed to making products with excellent quality every day.



Continuous improvement

We believe that every market and every sector are constantly evolving. For this reason we always focus on the continuous improvement of our products and our production processes.



Passion

Passion is the key ingredient and distinctive value that allows us to believe in the things we do every day.



Innovation

The development of our products is based on technological evolution and attention to innovation.

OUR HISTORY

40 years of family business history



Evolution of the logo

1982

PI - ZETA

2011



Foundation of a sole proprietorship company

A family business and mechanical workshop was started after the idea of the founder Poli Renato.

Production of spindles

Start of the production of spindles for handles and expansion in the first foreign markets.

Machine innovation

Start of the innovative change with new evolutionary machinery.

Certification

The company obtains the certification of the quality management system.

Industry 4.0

The principles of INDUSTRY 4.0 are adopted by the company.

1980

1982

1990

1996

2000

2014

2015

2016

2018

2020

Company foundation

Foundation of the company PIZETA.

Generational change

The son and the daughter of the company's founder entered the family business initiating a generational change.

Expansion

Expansion of the headquarter with offices and a warehouse and an extension of the production area.

Participation in trade fairs

PIZETA begins to exhibit at trade fairs in partnership with another company.

Marketing

Development of a marketing strategy to increase visibility and expansion into other markets.

OUR SERVICES

The customer, the product and the manufacture process are at the centre of all our services.

Cooperation and personalization

Our commercial and technical department are available both in the pre-and post-sales phase, providing technical assistance and customized solutions. We assist the customer in transforming his idea into a finished product, through the creation of prototypes and samples on customer's specification.

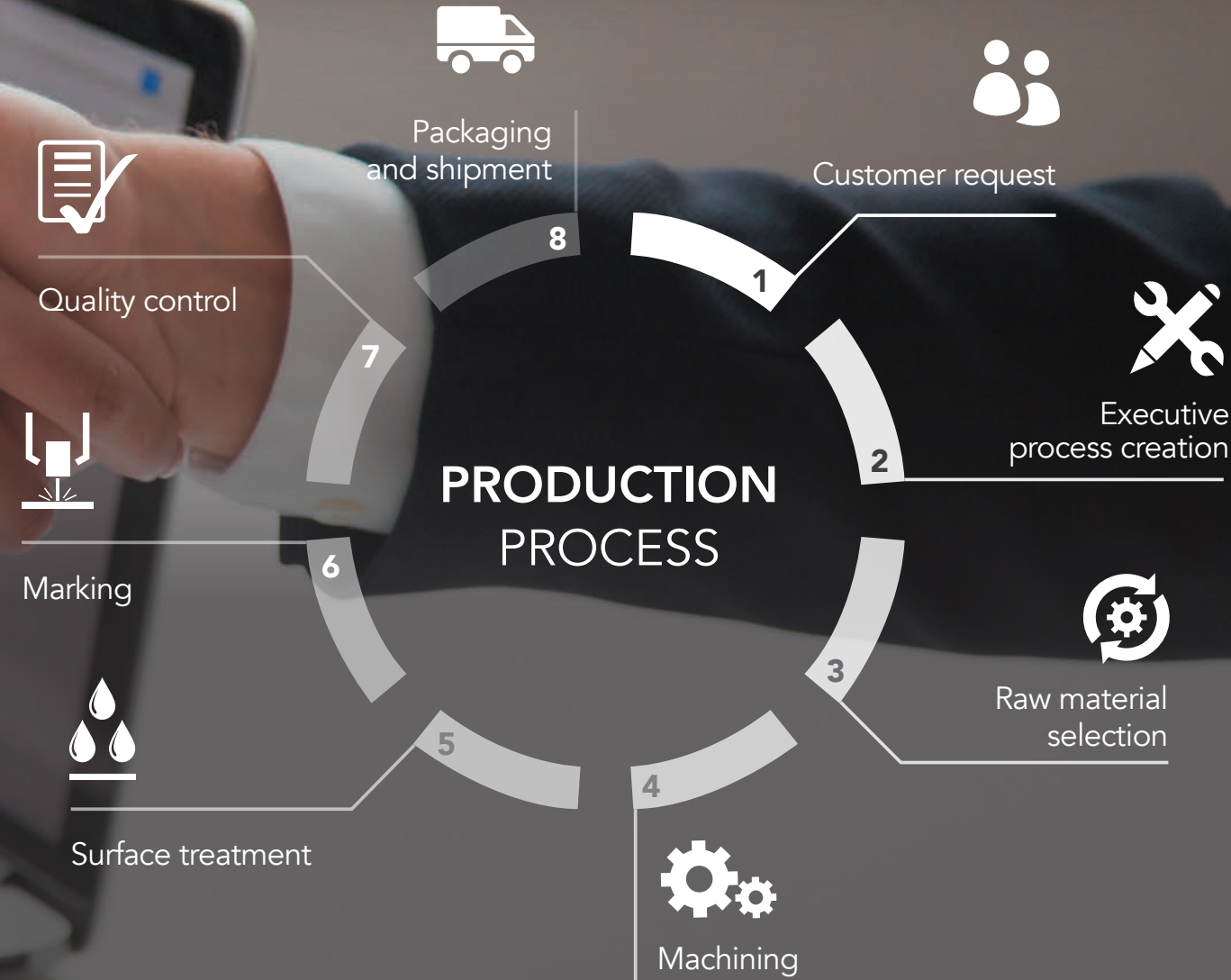
We personalize the product through engraving and treatments in order to brand your product and make it unique and recognizable.



Production of spindles and accessories for handles with surface heat treatment



Production on customer specification or drawing



OUR MACHINES

Innovation and technology through the machines we have

n.8 Numerically controlled automatic lathe
with automatic bar loaders

n.4 Tansfer machine with 5 horizontal and vertical axis

n.1 Robotic isle for spindle assembly

n.1 Robotic isle for spindle marking

40

years of experience in the
production of spindles

5

millions of spindles
produced each year



250

tons of material
processed per year

200

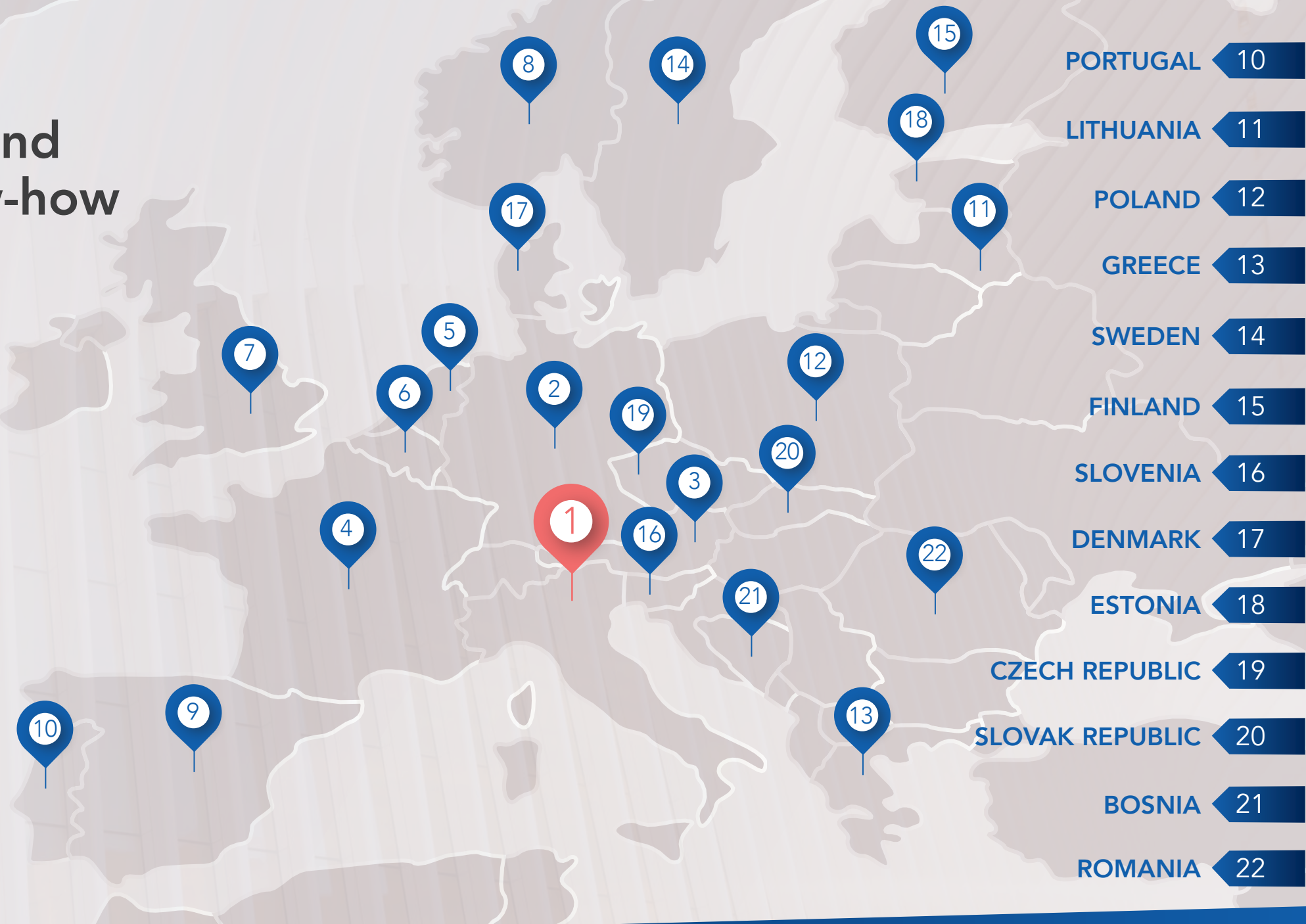
Types of spindles
on stock

OUR KNOWLEDGE

Commercial presence and technical product know-how for each market

Market knowledge:

- 01 ITALY Headquarter and production site
- 02 GERMANY
- 03 AUSTRIA
- 04 FRANCE
- 05 NETHERLANDS
- 06 BELGIUM
- 07 UNITED KINGDOM
- 08 NORWAY
- 09 SPAIN



QUALITY

We are constantly looking for the best quality



Always a distinctive quality

Quality is our fixed idea: focusing on attention, care, improvement, maintenance and motivation enables us to reach a high quality every day

- ✓ Customer satisfaction improvement
- ✓ Continuous improvement of products
- ✓ Continuous improvement of production processes
- ✓ Continuous maintenance of product quality
- ✓ Continuous maintenance of our quality management system
- ✓ Motivation and safety of our workforce

CERTIFICATIONS

Our quality is certified and controlled



**CERTIFIED QUALITY
MANAGEMENT SYSTEM**
N°. 50 100 12985 - Rev 003

Our company applies a precise and complex quality management system through the application of the ISO 9001-2015 standard.

This results in:

- High qualitative standards through accurate controls of the company management system
- Continuous improvements based on evidence
- Focus on customer needs
- Management of business relations
- A careful supplier selection and monitoring

CERTIFICATO
Nr. 50 100 12985 Rev. 004

SI ATTESTA CHE / THIS IS TO CERTIFY THAT

IL SISTEMA DI GESTIONE PER LA QUALITÀ DI
THE QUALITY MANAGEMENT SYSTEM OF

PI-ZETA di Poli Renato e C. S.n.c.

SEDE LEGALE:
REGISTERED OFFICE:

LOCALITÀ PILA 5/7
IT - 25060 TAVERNOLE SUL MELLA (BS)

SEDI OPERATIVE: VEDI ALLEGATO 1
OPERATIONAL SITES: SEE ANNEX 1

È CONFORME AI REQUISITI DELLA NORMA
HAS BEEN FOUND TO COMPLY WITH THE REQUIREMENTS OF

UNI EN ISO 9001:2015

QUESTO CERTIFICATO È VALIDO PER IL SEGUENTE CAMPO DI APPLICAZIONE
THIS CERTIFICATE IS VALID FOR THE FOLLOWING SCOPE OF APPLICATION

**Fabbricazione di minuteria metallica e particolari per maniglie su
specifica del cliente (IAF 17)**

**Manufacture of metallic small items and parts for handles upon
customers' specifications (IAF 17)**

Per l'Organismo di Certificazione
For the Certification Body
TÜV Italia S.r.l.

Validità / Validity
Dal / From: **2021-03-09**
Al / To: **2024-03-08**

SGQ N° 049A

Scrittura degli Accordi di Mutual Recognition
EA, IAF e ILAC
Signatories of EA, IAF and ILAC Mutual
Recognition Agreements

Andrea Coscia
Direttore Divisione Business Assurance
Business Assurance Division Manager

Data emissione / Issuing Date
2021-02-21

PRIMA CERTIFICAZIONE / FIRST CERTIFICATION: 2015-03-09

LA VALIDITÀ DEL PRESENTE CERTIFICATO È SUBORDINATA A SORVEGLIANZA PERIODICA A 12 MESI E AL RISERVA COMPLETO DEL SISTEMA DI
GESTIONE AZIENDALE CON FREQUENZA TRIENNALE.
THE VALIDITY OF THE PRESENT CERTIFICATE DEPENDS ON THE ANNUAL SUPERVISANCE EVERY 12 MONTHS AND ON THE COMPLETE REVIEW OF
COMPANY'S MANAGEMENT SYSTEM AFTER THREE-YEARS

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INNOVATION

Research and development for product and process improvement

Industry 4.0

As far as the technological process is concerned, we apply the national Industrial 4.0 plan, a technological project that concerns the automation and interconnection of the entire production system through ERP (Enterprise Resource planning), which allows us to:

- Improve the working conditions
- Increase productivity and quality of the production facilities
- Constant monitoring of the production and the business profitability



ENVIRONMENT

We care about our planet as much as we care about our quality

Our part for the planet

Commitment to respect of the environment and attention for the dynamics of our planet are fundamental points in our current and future choices. We believe that our quality must also include attention and respect for the environment.



Eco-sustainable system

We have a photovoltaic panel system for the production of electricity dedicated to the company's energy needs.



Respect for the environment

We believe that a quality product or process must also respect the environment.

Appropriate recyclable and non-recyclable waste disposal

We hand over our plastic, cardboard and wood packaging to recycling companies.

Used oils are recovered and special waste is disposed of separately.

We evaluate the environmental impact of each waste annually through chemical analyzes entrusted to specialized companies. We evaluate technological improvements to eliminate the presence of dangerous substances in waste.



Lead-free raw material

To meet the increasingly important environmental requirements, we have introduced lead-free products on the market.

MATERIALS

A careful choice and selection of materials and suppliers

STEEL GRADES

- 11SMnPb37 steel (AVP)
- 11SMnPb30 steel (LED 108)
- 11SMn37 and 11SMn30 steel (AVZ)
- 28SMnPb28 steel (PR60)
- 16MnCr5 steel
- Stainless steel AISI 303



Raw material
selection

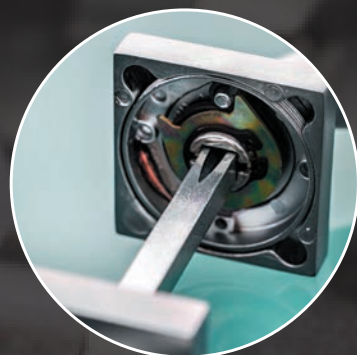


Quality of the raw
material quality

PRODUCTS

High quality spindles and accessories for handles

Thanks to our history and our know how we design and produce high quality spindles and accessories for every kind of handle to meet any customer request.



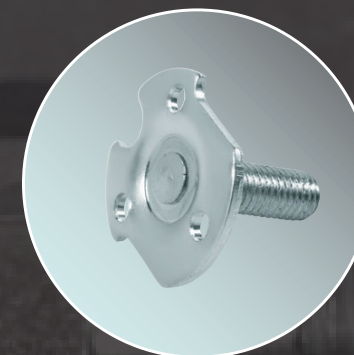
SPINDLE
FOR DOOR
HANDLE SETS



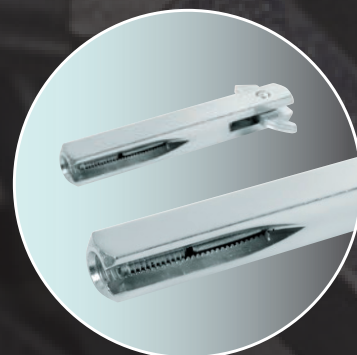
SPINDLE
FOR HANDLES
AND DOOR
KNOBS



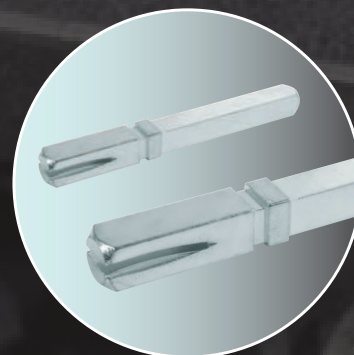
ACCESSORIES
FOR HANDLES



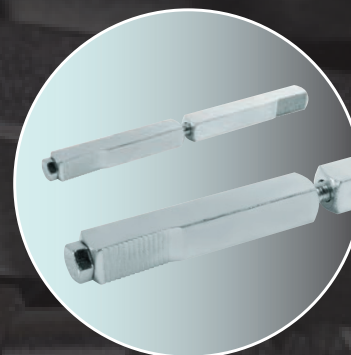
SPINDLE
FOR DISPLAYS



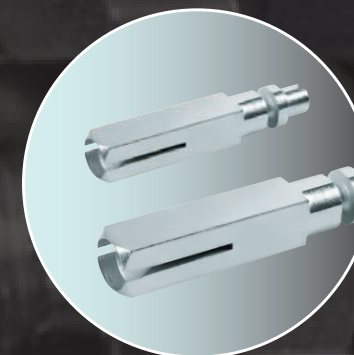
SPINDLE
FOR 1 SIDE
HANDLES



SPINDLE
FOR WINDOW
HANDLES



SPINDLE
FOR ANTIPANIC
HANDLES



SPINDLE
FOR WC THUMB
TURNS



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